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| Office Action Summary | | 10/665,206 | KUROSAWA, TETSUYA | | | |
| | | Examiner | Art Unit | | | |
| | | Mark A. Osele | 1734 | | | |
| Period fo | The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply | | | | | |
| WHI(- Exte after - If NO - Failt Any | ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. O period for reply is specified above, the maximum statutory period we use to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b). | ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE | N. nely filed the mailing date of this communication. D (35 U.S.C. § 133). | | | |
| Status | | | | | | |
| 2a) | Responsive to communication(s) filed on <u>27 Octoor</u> This action is FINAL . 2b)⊠ This Since this application is in condition for allowar closed in accordance with the practice under E | action is non-final. | | | | |
| Dispositi | ion of Claims | | | | | |
| 5) ☐ 6) ☑ 7) ☐ 8) ☐ Applicati 9) ☐ 10) ☐ | Claim(s) 1-4 and 6-18 is/are pending in the app 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed. Claim(s) 1-4, 6-18 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or on Papers The specification is objected to by the Examiner The drawing(s) filed on is/are: a) acces Applicant may not request that any objection to the of Replacement drawing sheet(s) including the correction The oath or declaration is objected to by the Examiner | vn from consideration. r election requirement. r. epted or b) objected to by the Edrawing(s) be held in abeyance. See on is required if the drawing(s) is objected to by the drawing(s) is objected to by the Edrawing(s) is objected to by the E | e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d). | | | |
| Priority u | ınder 35 U.S.C. § 119 | | | | | |
| 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some col None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. | | | | | | |
| 2) D Notice 3) D Inform | e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date | 4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa 6) Other: | te | | | |

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DETAILED ACTION

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Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 4, and 6-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Abe et al. '021 in view of He et al., Nam et al., and Rogowski. Abe et al. '021 shows a method and apparatus for stacking a plurality of semiconductor elements on a substrate comprising: sectioning semiconductor elements from semiconductor wafers. 1b, 1a, to provide at least first and second semiconductor elements, 3b, 3a, while keeping the sectioned first and second semiconductor elements in a state held by a holding member; picking up the first and second semiconductor elements with an absorption collet, 5a, 5b, in order of their sectioning; sticking the sectioned element adhesive, 7b, 7a, film to each of the back surfaces of the first and second semiconductor elements held by the absorption collet in order of their sectioning; sending the first and second semiconductor elements to the sectioned element adhesive film above a semiconductor device forming base material, 12, in order of their sectioning; adhering the first semiconductor element to the semiconductor device by the element adhesive film; and adhering the second semiconductor element on the first semiconductor element by the element adhesive film (Fig. 3; column 1, line 21 to

column 2, line 5). Abe '021 fails to show cutting an element adhesive film to form a sectioned element adhesive film.

He et al. shows that an adhesive film for adhering a semiconductor element to a base material can be cut from a sheet of adhesive film, picked up by a vacuum collet, and placed into position for creating the bond (column 3, lines 27-43). It would have been obvious to one of ordinary skill in the art at the time the invention was made to cut the adhesive film of Abe et al. and placing it on the semiconductor elements by the vacuum collet of He et al. because He et al. teaches that this adhesive application process can be completed using by standard equipment used to handle semiconductor wafers (column 3, lines 21-29). The references as combined fail to show the cutting completed while attached to an adsorption member.

Nam teaches the film cutting section for an adhesive film used to bond semiconductor elements to a base material has an adsorption member, 50, for holding the adhesive film and a cutting mechanism, 48, for cutting the element adhesive film held by the adsorption member (paragraph 0028). It would have been obvious to one of ordinary skill in the art at the time the invention was made to use the adhesive film cutting adsorption member and cutting device of Nam et al. in the apparatus of the references as combined because Nam shows this to be a functionally equivalent alternate expedient to the film cutting section of He et al. Although Nam shows the adhesive film cutting adsorption member, 50, to be separate from the sticking adsorption collet, 52, it would have been obvious to one of ordinary skill in the art at the

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time the invention was made to simplify the apparatus by using only a single adsorption member to act as both the adhesive file cutting member and sticking collet.

Rogowski teaches that porous metal plates over vacuum sinks allow for positioning of light weight sheets without deforming the sample into the pore sinks (column 4, lines 51-59). It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a porous metal adsorption member in the apparatus of the references as combined because Rogowski teaches that these are advantageous in preventing deformation when positioning thin sheets and the adhesive film of Nam et al. is a thin sheet.

Although the references as combined show the first and second elements to be from two different semiconductor wafers, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use the same wafer for two elements when it is desired that the elements be the same.

Regarding claim 4, He et al. shows mechanical cutting of the adhesive film. Furthermore, it is conventionally to supply adhesive films on rolls.

Regarding claim 8, stamping is a functionally equivalent alternate expedient to sawing.

3. Claims 2-3, and 12-13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Abe et al. '021 in view of He et al., Nam et al., and Rogowski as applied to claims 1 and 6 above and further in view of of Sasaki et al. Sasaki et al. teaches that it is conventional to adhere a first holding member to the front of a

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semiconductor wafer, backgrind the rear of the wafer, apply a second holding member to the rear of the wafer, dice the wafer from the front of the wafer, and use push up pins to separate the semiconductor element from the second holding member (column 1, line 26 to column 2, line 7). It would have been obvious to one of ordinary skill in the art at the time the invention was made to add the conventional steps of Sasaki et al. into the method of the references as combined in order to create the diced wafer because these steps are shown to be the conventional approach to creating individual elements on a holding member.

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4. Claims 10-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Abe et al. '021 in view of He et al., Nam et al., and Rogowski as applied to claim 6 above and further in view of either Wojewnik et al. or Varaprasad et al. As shown in paragraph 2 above, the references as combined show all of the instantly claimed limitations except for the cutting means to be a laser. Wojewnik et al. and Varaprasad et al. each teach that laser cutters and cutting blades are interchangeable when cutting a film to a desired shape for bonding to a substrate (Wojewnik et al., column 4, lines 43-48; Varaprasad et al., column 32, lines 27-39). It would have been obvious to one of ordinary skill in the art at the time the invention was made to replace the cutting blade of the references as combined with a laser cutter because Wojewnik et al. and Varaprasad et al. each show them to be interchangeable for the purpose of cutting a bondable film to the shape of a substrate.

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5. Claim 14 is rejected under 35 U.S.C. 103(a) as being unpatentable over Abe et al. '021 in view of He et al., Nam et al., and Rogowski as applied to claim 6 above and further in view of either Bura et al. As shown in paragraph 2 above, the references as combined show all of the instantly claimed limitations except for the protective film. Bura et al. teaches the use of a protective foil on the adhesive film adhered to the semiconductor element which is peeled off prior to bonding the semiconductor element to the base material (column 2, lines 46-53). It would have been obvious to one of ordinary skill in the art at the time the invention was made to add a film separation section for separating a protective film from the adhesive segments of the apparatus of the references as combined because Bura et al. teaches that protective films on such adhesive segments keeps the adhesive from picking up undesired particulates prior to bonding.

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6. Claims 15-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Abe et al. '021 in view of He et al., Nam et al., and Rogowski as applied to claims 1 and 6 above and further in view of either Cobbley et al. As shown in paragraph 2 above, the references as combined show all of the instantly claimed limitations except for protruding semiconductor elements. Cobbley et al. also shows a method and apparatus for adhesively bonding a stack of elements to a base material wherein the semiconductor elements can be stacked with the second element protruding from the outside shape of the first element because this may be advantageous in various applications (paragraphs 0034 and 0035; Figs. 5B, 5C, 5D). It would have been

obvious to one of ordinary skill in the art at the time the invention was made to stack the semiconductor elements of the references as combined in the orientation of Cobbley et al. because Cobbley et al. teaches the need applicability and effectiveness of this arrangement.

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7. Claims 17-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Abe et al. '021 in view of He et al., Nam et al., and Rogowski as applied to claims 1 and 6 above and further in view of Oki et al. As shown in paragraph 2 above, the references as combined show all of the instantly claimed limitations except for the vacuum collets to hold the entire surfaces. Oki et al. shows a semiconductor element lifting apparatus wherein a semiconductor element, 10a, is lifted by a vacuum collet, 22, with the same dimensions (Fig. 2c; column 11, lines 8-13). It would have been obvious to one of ordinary skill in the art at the time the invention was made to make the absorption collet and porous absorption member of the references as combined the same dimension as the work pieces being lifted because Oki et al. shows equal dimensions to support the entire work piece.

Response to Arguments

8. Applicant's arguments, see pages 11-14 of applicant's response, filed October 27, 2006, with respect to the rejection(s) of claim(s) 1, 4, and 6-8 under Abe et al., in view of He, and Nam et al. have been fully considered and are persuasive. Therefore, the rejection has been withdrawn. However, upon further consideration, a new

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ground(s) of rejection is made in view of the previous prior art in view of the reference to Rogowski.

Conclusion

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mark A. Osele whose telephone number is 571-272-1235. The examiner can normally be reached on M-F 9:30-6:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christopher Fiorilla can be reached on 571-272-1187. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

"MARK A. OSELE PRIMARY EXAMINER January 22, 2007